

NOTES																									
1.	WIRING SHOWN WITHOUT CONTROL RELAY. WHEN CONTROL RELAY IS USED, WIRES SHOWN CONNECTED TO "A" AND "B" ON SWITCH ARE REMOVED, SPLICED TOGETHER AND TAPED. WIRE LOOPS AT SWITCH AND CONTROL RELAY COIL ARE CUT AND CONNECTED TO RESPECTIVE UNITS. WIRE LOOP AT CONTROL RELAY CONTACTS IS CUT. "B" IS CONNECTED TO "C" FOR "BREAK OPER." AND TO "G" FOR "MAKE OPER." "F" IS CONNECTED TO "B" IN EITHER CASE. FOR "BREAK OPER." INVERT POWER SWITCH TO MAKE "ON" AND "OFF" DESIGNATIONS ON COVER AGREE WITH OPERATION OF SWITCH. SUFFICIENT RESIS. MUST BE PROVIDED IN THE LINE CIRCUIT TO REDUCE THE LINE CURRENT TO THE PROPER VALUE.																								
2.	RECOMMENDED FUSETRON OR FUSTAT (AND ALTERNATE FUSE) PROTECTION. <table><tr><th colspan="3">FUSETRON</th><th colspan="3">FUSETRON</th></tr><tr><th>MOTOR</th><th>OR FUSTAT</th><th>FUSE</th><th>MOTOR</th><th>OR FUSTAT</th><th>FUSE</th></tr><tr><td>110 V. A.C. 60 CYCLE SYN.</td><td>3.2 AMP.</td><td>5 AMP.</td><td>110 V. D.C. 60V.</td><td>.6 AMP.</td><td>3 AMP.</td></tr><tr><td>110 V. A.C. 60 CYCLE 60V.</td><td>1.6 AMP.</td><td>3 AMP.</td><td>110 V. A.C. 25 CYCLE 60V.</td><td>1.4 AMP.</td><td>3 AMP.</td></tr></table> 11.6 AND 3.2 AMP FUSETRONS ARE FURNISHED WITH NEW 15 PTR. BASES. 110 V AC 25 CYCLE SYN. 1.6 AMP. 3 AMP.	FUSETRON			FUSETRON			MOTOR	OR FUSTAT	FUSE	MOTOR	OR FUSTAT	FUSE	110 V. A.C. 60 CYCLE SYN.	3.2 AMP.	5 AMP.	110 V. D.C. 60V.	.6 AMP.	3 AMP.	110 V. A.C. 60 CYCLE 60V.	1.6 AMP.	3 AMP.	110 V. A.C. 25 CYCLE 60V.	1.4 AMP.	3 AMP.
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3.	TO DISABLE SEND-RECEIVE-BREAK MECHANISM: A. SPLICE AND TAPE WIRES MARKED "X" B. TAPE WIRE MARKED "Y" C. SPLICE AND TAPE WIRES MARKED "Z"																								
4.	EQUIPMENT SHOWN DOTTED IS UNDERNEATH UNIT.																								
5.	WHEN A.C. SERIES MOTOR IS TO BE DRIVEN FROM 25 CYCLE SUPPLY, A 25 OHM RESISTOR SHOULD BE CONNECTED IN ONE OF THE POWER LEADS.																								
6.	CONTACTS SHOWN BETWEEN TERMINALS 9 AND 10 ARE PRESENT ON TYPING UNIT ONLY WHEN MOTOR CONTROL ON FIGURES "H" OR FIGURES "M" IS USED. WHEN MOTOR CONTROL IS USED REMOVE STRAP BETWEEN 9 AND 10 ON BASE.																								
7.	RY30 RELAY (M.E. 255A)—136 OHMS PER WINDING (FOR 000 OR 020 AMPERE SIGNALING)																								
8.	ASSOCIATED CABLES: (UNNUMBERED STRAPS ARE RM39522 WIRE) <table><tr><td>74574 BASE (LINE)</td><td>74783 MOTOR CONTROL CONTACTS</td></tr><tr><td>74573 BASE (POWER)</td><td>92814 BASE</td></tr><tr><td>74575 WIRE RELAY UNIT</td><td>99881 PERM. AND COUNTER (PERM. TRANS.)</td></tr><tr><td>74571 D.C. MOTOR UNIT</td><td>93895 RESISTOR (PERM. TRANS.)</td></tr><tr><td>104836 KEYBOARD & PERM. TRANS.</td><td>91277 SELECTOR MAGNET (HOLDING)</td></tr><tr><td>74625 SELECTOR MAG. (PULLING)</td><td>FILTER WIRING</td></tr></table>	74574 BASE (LINE)	74783 MOTOR CONTROL CONTACTS	74573 BASE (POWER)	92814 BASE	74575 WIRE RELAY UNIT	99881 PERM. AND COUNTER (PERM. TRANS.)	74571 D.C. MOTOR UNIT	93895 RESISTOR (PERM. TRANS.)	104836 KEYBOARD & PERM. TRANS.	91277 SELECTOR MAGNET (HOLDING)	74625 SELECTOR MAG. (PULLING)	FILTER WIRING												
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9.	THE LINE JACK IS OPEN WHEN THE PRINTER IS IN POSITION.																								
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	<table><tr><th>CODE</th><th>SOLID COLOR OR TRACERS IN WHITE WIRE</th><th>CODE</th><th>SOLID COLOR OR TRACERS IN WHITE WIRE</th></tr><tr><td>Y</td><td>YELLOW</td><td>O</td><td>ORANGE</td></tr><tr><td>G</td><td>GREEN</td><td>S</td><td>SLATE</td></tr><tr><td>B</td><td>BROWN</td><td>R</td><td>RED</td></tr><tr><td>P</td><td>PURPLE (RED AND BLUE TRACER)</td><td>BR</td><td>BLACK</td></tr><tr><td>W</td><td>WHITE</td><td>BL</td><td>BLUE</td></tr></table>	CODE	SOLID COLOR OR TRACERS IN WHITE WIRE	CODE	SOLID COLOR OR TRACERS IN WHITE WIRE	Y	YELLOW	O	ORANGE	G	GREEN	S	SLATE	B	BROWN	R	RED	P	PURPLE (RED AND BLUE TRACER)	BR	BLACK	W	WHITE	BL	BLUE
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14. CONNECT ONE OF THE BISTOR LEADS TO THE IT IS NECESSARY TO NEGATIVE INTERNAL B MAGNET TYPE PRINTS SELECTOR COILS IN PARALLEL.

15. COVER LEADS AT LINE TERMINALS WITH HIGH TUBING - 60279 RM.

NOTES

THOUT CONTROL RELAY. WHEN CONTROL RELAY IS USED, WIRES SHOWN CONNECTED TO "A" AND "B" ON SWITCH LIGED TOGETHER AND TAPED. WIRE LOOPS AT SWITCH AND CONTROL RELAY COIL ARE CUT AND CONNECTED TO 3. WIRE LOOP AT CONTROL RELAY CONTACTS IS CUT, "G" IS CONNECTED TO "E" FOR "BREAK OPEN" AND TO "F" IS CONNECTED TO "D" IN EITHER CASE.

INVERT POWER SWITCH TO MAKE "ON" AND "OFF" DESIGNATIONS ON COVER AGREE WITH OPERATION OF SWITCH.

RESIS. MUST BE PROVIDED ON THE LINE CIRCUIT TO REDUCE THE LINE CURRENT TO THE PROPER VALUE.

FUSETRON			FUSETRON		
OR	OR FUSTAT	FUSE	MOTOR	OR FUSTAT	FUSE
10 CYCLE SYN.	3.2 AMP.	5 AMP.	110 V. D.C. 50X	.6 AMP.	3 AMP.
10 CYCLE 50X	1.8 AMP.	3 AMP.	110 V. A.C. 25 CYCLE 50X	1.4 AMP.	3 AMP.
AMP FUSETRONS ARE FURNISHED WITH NEW 15 PTR. BASES. 110 V AC 25 CYCLE SYN. 1.8 AMP. 3 AMP.					

D-RECEIVE-BREAK MECHANISM:

NO TAPE WIRES MARKED "X"

MARKED "Y"

NO TAPE WIRES MARKED "Z"

IN DOTTED IS UNDERNEATH UNITS.

IF MOTOR IS TO BE DRIVEN FROM 25 CYCLE SUPPLY, A 25 OHM RESISTOR SHOULD BE CONNECTED IN ONE OF THE

BETWEEN TERMINALS 8 AND 10 ARE PRESENT ON TYPING UNIT ONLY WHEN MOTOR CONTROL ON FIGURES "M" OR USED. WHEN MOTOR CONTROL IS USED REMOVE STRAP BETWEEN 8 AND 10 ON BASE.

2554)-135 OHMS PER WINDING (FOR .060 OR .020 AMPERE SIGNALING)

ES: (UNNUMBERED STRAPS ARE RM35522 WIRE)

74574 BASE (LINE)	74755 MOTOR CONTROL CONTACTS
74573 BASE (POWER)	82214 BASE
74575 LINE RELAY UNIT	95681 PERE AND COUNTER (PERE TRANS.)
74571 D.O. MOTOR UNIT	95695 RESISTOR (PERE TRANS.)
104936 KEYBOARD & PERE TRANS.	91277 SELECTOR MAGNET (HOLDING)
74625 SELECTOR MAG. (PULLING)	FILTER WIRING

OPEN WHEN THE PRINTER IS IN POSITION.

WIRES TAPED OR SPLICED AND TAPED.

WIRE COLOR CODE		
COLOR OR TRACERS IN WHITE WIRE	CODE	SOLID COLOR OR TRACERS IN WHITE WIRE
	O	ORANGE
	B	SLATE
	R	RED
(RED AND BLUE TRACER)	BK	BLACK
	BL	BLUE

WIRING REQUIREMENTS		TYPING UNITS	
BASE		PULLING MAG. SEL.	HOLDING MAG. SEL.
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FOR OPERATION WITH LINE RELAY RY30 (W.E. 2554), WITHOUT 8000 OHM RESISTOR IN MAG. CIRCUIT; MOVE YELLOW WIRE FROM TERMINAL 61 TO 62 AND WHITE WIRE FROM TERMINAL 66 TO 65. MOVE BROWN WIRE FROM 61 TO 64 AND GREEN WIRE FROM 62 TO 63.		WIRING AS SHOWN	WIRING AS SHOWN. 20-60 MRL. SWITCH MUST BE IN PARALLEL POSITION.
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